



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3671-1

Job Sheet 172617



DAS
13
12-8-89

Part No: D3671-1

Job Qty: 6 ea

Part Name: Placard



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 2/28/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV A IPP: A 07.11.12 ecn 1019 New issue EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	6 pcs		2/28/18	0.00	0.00	Purchasing		AT 19/02/18
110	Packaging	6 pcs		2/28/18	0.00	0.00	Packaging2		AT 19/02/18
120	QC	6 pcs		2/28/18	0.00	0.00	QC6		
130	Packaging	6 pcs		2/28/18	0.00	0.00	Packaging3-1		MAR 01 2018
140	QC21-SA	6 Ea		2/28/18	0.00	0.00	QC21		21 MAR 02 2018

Part Op 100 - Issue P/O: 039077 Make as per Dwg D3671 Red letters (0.100" height) on white adhesive back Possible
Descriptions: Manufacture: From 3M 7 mil masking film # 8522CP or Avery IPM # 2031

110 - Ensure Material Release Note is attached

130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: FEB 20 2019 ... FEB 21 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3671-1P	Placard D3671-1	6 pcs (1 ea)	100-Purchasing	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3671-1P	6	0	0

Part Specifications

Specifications could not be found.

Plex 2/21/18 7:25 AM dart.lavoie.chantal

Container No. 00-000-0
Placard 00671-1

Placard

PART NO: D3671-1

Serial No/Batch: S046319

Revision:

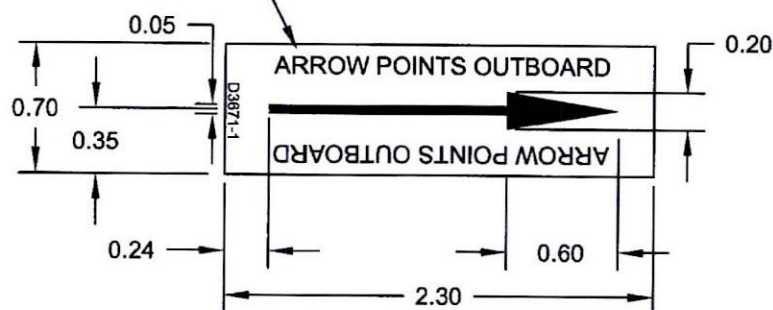
Operation: Packaging

Change No:

Packaging

Mfg Date: 02/28/18
Job No: 172617

FONT: ARIAL
COLOUR: RED
HEIGHT: 0.10
WIDTH: 1.8
(2 PLACES)



D3671-1 PLACARD

NOTES:

- 1) MATERIAL: RED ARROW ON WHITE ADHESIVE BACK VINYL
MANUFACTURED FROM 3M 7 MIL MASKING FILM #8522CP
OR AVERY IPM #2031. SIZE IS 2.30" LONG x 0.70" WIDE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A

RELEASED
07.11.08

A	NEW ISSUE	DC	07.08.27
REV.	DESCRIPTION	BY	DATE
DESIGN	DC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DC		
CHECKED	UC	DRAWING NO.	REV. A
MFG. APPR.	UC	D3671	SHEET 1 OF 1
APPROVED	UC	TITLE	SCALE
DE APPR.	UC	PLACARD	1:1
DATE	07.08.27	COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO039077

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039077
PO Date: 2/21/18
Due Date: 2/28/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

E-MAILED
FEB 22 2018
COY ✓

Items											
Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D2137P			Decal - No Step D2137 As Per Dwg D2137	Firmed	2/28/18	12 pcs	0 pcs 12 x	12 pcs	\$6.6666/pcs	\$80.00
2	D2268P			Placard D2268 As Per Dwg D2268 Rev. B	Firmed	2/28/18	12 pcs	0 pcs 12 x	12 pcs	\$6.66666/pcs	\$80.00
3	D3428-1P			Placard D3428-1 As Per Dwg. D3428 Rev. A	Firmed	2/28/18	12 pcs	0 pcs 12 x	12 pcs	\$6.66666/pcs	\$80.00
4	D3671-1P			Placard D3671-1 As Per Dwg D3671 Rev. A	Firmed	2/28/18	12 pcs	0 pcs 12 x	12 pcs	\$6.666666/pcs	\$80.00
5	D3997-15P			Placard D3997-15 As Per Dwg D3997 Rev. B	Firmed	2/28/18	6 pcs	0 pcs 6 x	6 pcs	\$13.3333/pcs	\$80.00
6	D4085-3P			Placard, Instructions D4085-3 As Per Dwg D4085 Rev.C	Firmed	2/28/18	20 pcs	0 pcs 20 x	20 pcs	\$4.00/pcs	\$80.00
7	D4721-1P			Decal D4721-1 As Per Dwg D4721 Rev. A	Firmed	2/28/18	6 pcs	0 pcs 6 x	6 pcs	\$13.3333/pcs	\$80.00
8	D5079-1P			Placard, Eaps D5079-1 As Per Dwg D5079 Rev. B	Firmed	2/28/18	20 pcs	0 pcs 20 x	20 pcs	\$4.00/pcs	\$80.00
Grand Total:										\$640.00	

DAS
38
18/02/2

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

- Procurement Quality Clauses
- A005 RIGHT OF ENTRY
 - A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
 - A012 CHEMICAL AND PHYSICAL TEST REPORTS
 - A016 PERSONNEL QUALIFICATION
 - A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
 - A026 CERTIFICATION OF MATERIAL CONFORMANCE
 - A041 QUALITY MANAGEMENT SYSTEM
 - A042 DART NOTIFICATION BY SUPPLIER
 - A043 RETENTION OF QUALITY DOCUMENT
 - A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
 - A049 SUPPLIER AWARENESS

CL
JB

******CERTIFICATE of CONFORMITY******

Customer:

Studio SL2

Purchase Order N°:

039077

Packing Slip N°:

WO#22068

Part N°:

Serial N°:

Description:

Decals

Quantity:

12, 12, 12, 12, 6, 20, 6, 20

Certification:

We hereby certify that:

1. The above listed items were manufactured, repaired and/or inspected in accordance with applicable drawings and/or specifications;
2. All work was accomplished in accordance with the Dart Aerospace Purchase Order;
3. Results of all inspections, chemical or physical tests, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.

Authority:

3m / 1 year shelf life.

APPROVAL:

Valerie Young

DATE:

Signature:

Val

Feb 27.18

Title:

office administrator